CLAIMS

Having thus described the invention, what is claimed is:

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1. A method of forming a zipper bearing carrier web comprising the steps of:

advancing a carrier web; and

attaching discrete sections of zipper profile at predetermined spaced intervals to said carrier web.

2. A method in accordance with claim 1 comprising the further steps of advancing a second carrier web and positioning said discrete sections of zipper profile between said carrier webs.

3. A method in accordance with claim 2 comprising the further steps of simultaneously attaching each discrete section of zipper profiles to both carrier webs.

4. A method of forming a carrier web assembly with axially spaced discrete sections of zipper profile thereon, comprising the steps of:

a. providing a zipper having mated profiles with one of said profiles above the other of said profiles so as to provide lower and upper profiles;

b. cutting a first discrete length of said zipper, and at a first station applying said lower one of said profiles of said first discrete length of zipper to a first carrier web;

c. moving said first carrier web with said applied zipper to a second station and applying a second carrier web onto the upper one of said profiles; and

d. sealing said lower one of said profiles to said first carrier web and said upper one of said profiles to said second carrier web.

5. A method according to claim 4 wherein said mated zipper profiles each has a flange and said flanges overlie and are adjacent to each other, and further comprising the step of maintaining said two flanges apart from each other while said zipper profiles are sealed to said first and second carrier webs respectively.

6. A method according to claim 5 comprising the further step of separating said two flanges from each other before either is sealed to either of said carrier webs.

7. A method according to claim 5 comprising wherein said lower and upper profile flanges are sealed respectively to said first and second carrier webs at substantially the same time.

8. A method of forming a carrier web assembly with axially spaced discrete sections of zipper profile thereon comprising the steps of:

a. providing a carrier web,

b. providing a zipper element having a plurality of mating profile elements extending transversely there across,

c. cutting a discrete length of said zipper,

d. sealing said discrete length of zipper to said carrier web,

e. folding said carrier webs with attached zipper along a longitudinal axis approximately 180° forming first and second parts thereof, with said profile elements on said first part releasably engaging said profile elements on said second part.

9. A method in accordance with claim 8 comprising the further steps of slicing said carrier web and zipper elements along a longitudinal line to sever said first part from said second part.